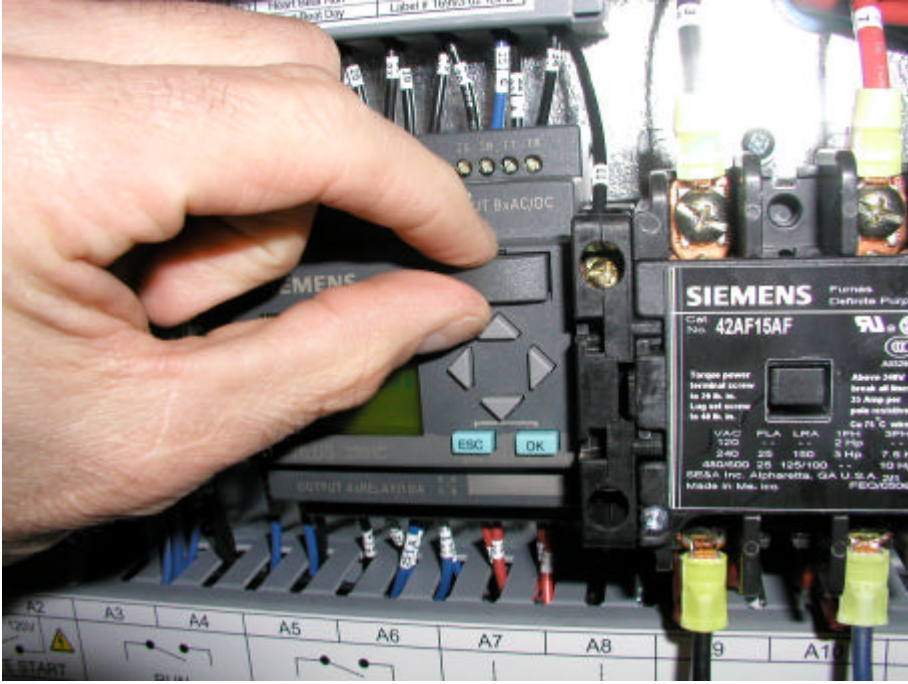
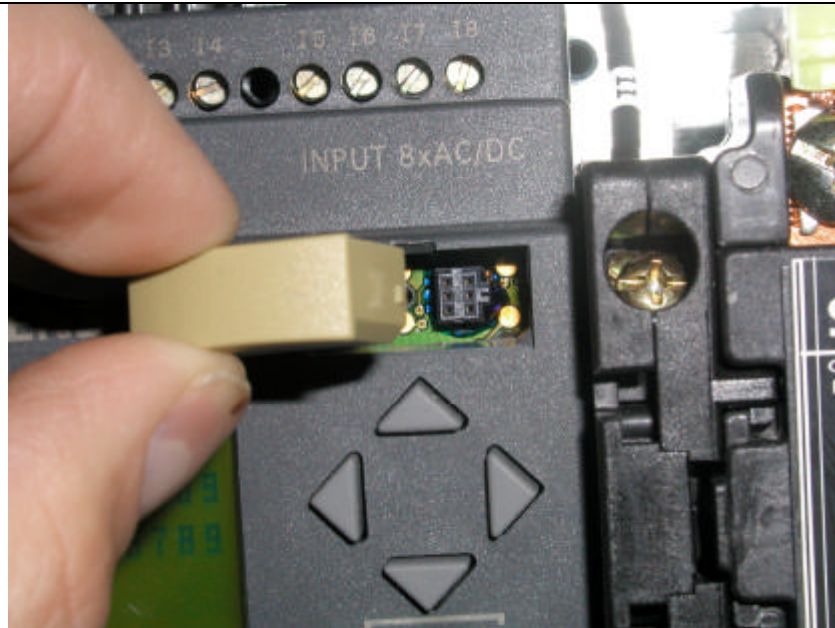


<p>Corrective Action</p>	<p>For continuous operation when requested by RTC, please contact Hovey for the required upgrade kit and perform the following procedure.</p> <p>Acquire software upgrade kit, 10439 UPGRADE KIT, HELLFIRE SOFTWARE, RTC TIMER, from Hovey Industries Inc.</p> <p>This kit includes; a PROGRAMED MEMORY CARD, containing revised software, 18504 revision C. 10 labels, 18579 to apply to all upgraded LOGOs. 10 replacement manual pages, 10440, adhesive backed.</p> <p>Update the LOGO program, by following these instructions;</p> <ol style="list-style-type: none"> 1) Open the 5 amp panel breaker to de energize the LOGO. 2) Remove dust cover in the upper right hand corner.  <p>Continued...</p>
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3) Insert Memory card.

4) Close panel breaker to energize panel. LOGO displays a rotating hourglass while the software automatically uploads. Once complete, time and date are displayed.

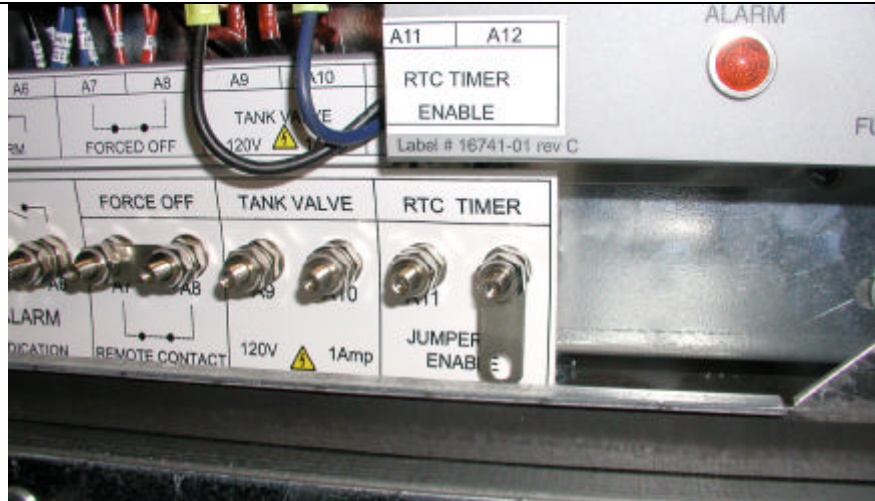
5) Open the 5 amp panel breaker to de energize the LOGO.

6) Remove memory card.

7) Install dust cover.

8) Apply software label to top face of LOGO.





9) With panel breaker still open, set A11 – A12 shorting link, as per table below.

10) Close panel breaker to energize panel.

11) Access LOGO parameters, refer to manual section “7.3 Displays and parameter adjustments”, and set “RTC Timer” parameter as per table below.



12) For both the HELLFIRE 900 and 400, apply the adhesive backed manual page over top of the first page of section “7.2 Parameters” of the manual.

RTC Timer Configuration				
is EMS installed?	to Enable		to Disable	
	Terminals A11 & A12	"RTC Timer" parameter	Terminals A11 & A12	"RTC Timer" parameter
Yes	Open Shorting link removed	ON	Open	OFF
No	Closed Shorting link installed	ON	Open	ON